

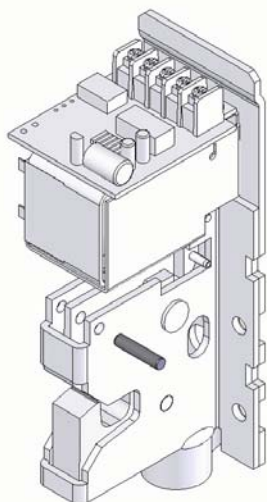
GL1 CATCH REPLACEMENT INSTRUCTIONS

TOOLS REQUIRED:

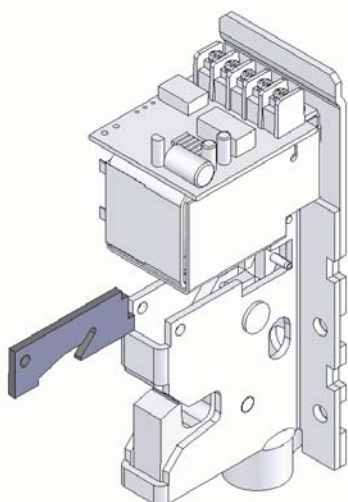
3/16" ALLEN WRENCH

1/8" PUNCH

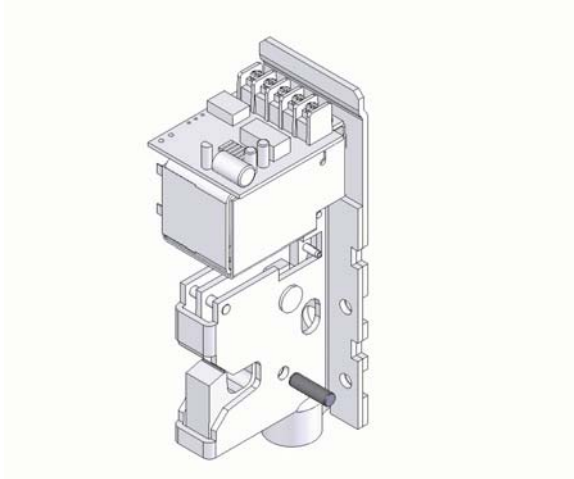
NEEDLE NOSE PLIERS OPTIONAL



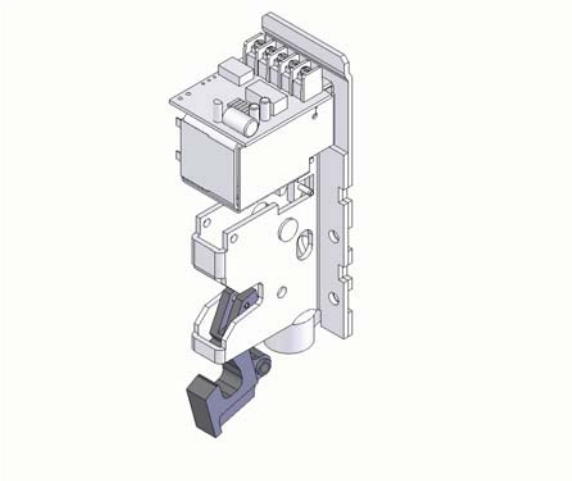
- 1) DISCONNECT POWER TO THE GL1 UNIT
- 2) REMOVE THE COVER BY REMOVING THE TWO CAP SCREWS AND LIFTING SLIGHTLY UP AND PULLING FORWARD.
- 3) USING A 1/8" PUNCH OR SIMILAR TOOL PUSH THE TRIGGER PIN ALL THE WAY OUT AS SHOWN.



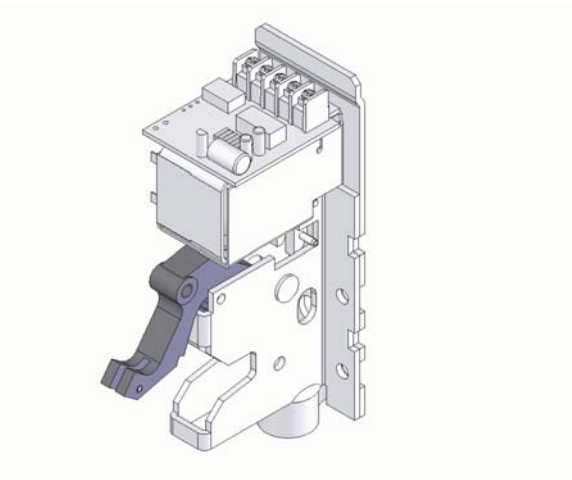
- 4) REMOVE THE TRIGGER FROM THE CHASSIS. TIPPING THE CATCH FORWARD WILL MAKE THIS EASIER.



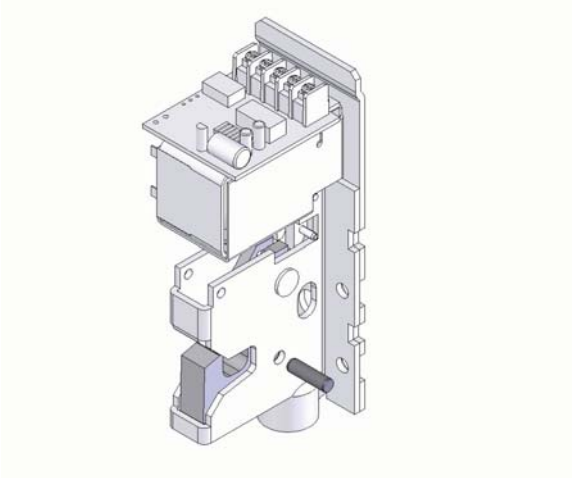
- 5) USING THE PUNCH
PUSH THE CATCH
PIN ALL THE WAY
OUT.



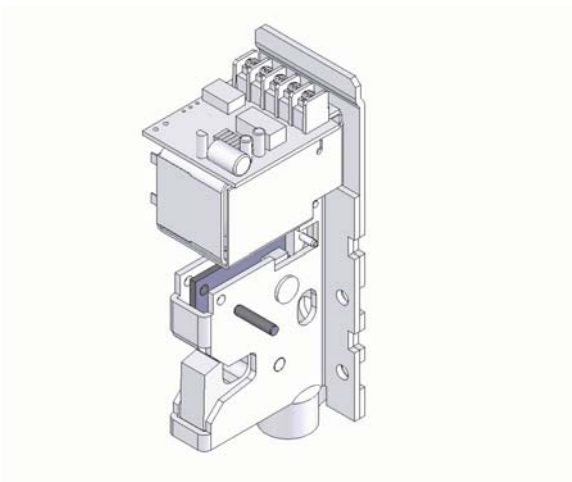
- 6) THE CATCH WILL
DROP FREE FROM
THE BOTTOM OF
THE CHASSIS.



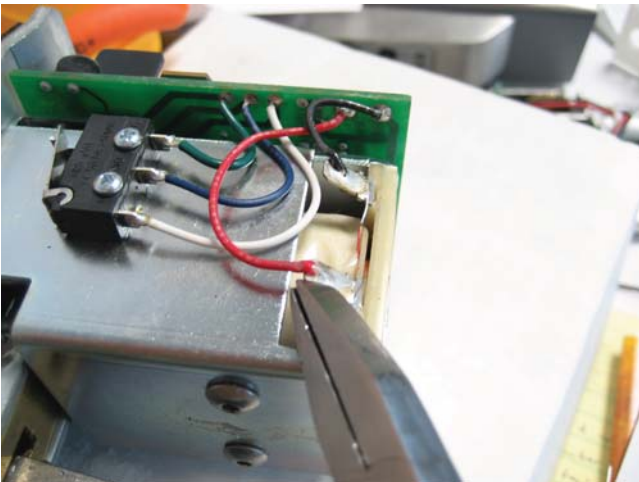
- 7) INSERT THE NEW
CATCH THROUGH
THE TOP OF THE
CHASSIS AND
ROTATE IT DOWN
AND BACK INTO
POSITION.



- 8) HOLD THE CATCH IN POSITION WITH ONE HAND AND INSERT THE CATCH PIN. THE PIN MUST BE FLUSH WITH BOTH SIDES OF THE CHASSIS.



- 9) REINSERT THE TRIGGER AND TRIGGER PIN. THE PIN MUST BE FLUSH ON BOTH SIDES OF THE CHASSIS.
THE CATCH REPLACEMENT IS NOW COMPLETE



MAKE SURE THE POWER IS DISCONNECTED BEFORE PERFORMING THIS STEP.

- 10) USING THE PLIERS BEND **BOTH** SOLENOID TABS DOWN AT **LEAST 45 DEGREES**

REPLACE COVER AND RECONNECT POWER TO THE UNIT.